



Improved Gas Selectivity Based on Carbon Modified SnO₂ Nanowires

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The analysis of ambient (home, office, outdoor) atmosphere in order to check the presence of dangerous gases is getting more and more important. Therefore, tiny sensors capable to distinguish the presence of specific pollutants is crucial. Herein, a resistive sensor based on a carbon modified tin oxide nanowires, able to classify different gases and estimate their concentration, is presented. The C-SnO₂ nanostructures are grown by chemical vapor deposition and then used as a conductometric sensor under a temperature gradient. The device works at lower temperatures than pure SnO₂, with a better response. Five outputs are collected and combined to form multidimensional data that are specific of each gas. Machine learning algorithms are applied to these multidimensional data in order to teach the system how to recognize different gases. The six tested gases (acetone, ammonia, CO, ethanol, hydrogen, and toluene) are perfectly classified by three models, demonstrating the goodness of the raw sensor response. The gas concentration can also be estimated, with an average error of 36% on the low concentration range 1–50 ppm, making the sensor suitable for detecting the exceedance of the danger thresholds.

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INTRODUCTION

Increasing pollution is following the progressive urbanization of green areas. Respiratory diseases are increasing due to air contamination in urbanized areas (Jiang et al., 2016; Mo et al., 2018). Consequently, a large number of sensors able to monitor the air quality in workplaces, public places, and residential buildings is required. Such devices clearly need to be tiny, cheap and easyto-use. A good option could be using metal oxide semiconductor gas sensors, due to their strong corrosion resistance, low cost, simple fabrication, and portability. The huge surface-to-volume ratio of nanostructures improves the sensing performance of metal oxides very much, consenting to detect a gas down to concentrations lower one part per million (ppm). Furthermore, metal oxides (MOs) are sensitive to a wide range of volatile compounds and gases, and this makes them useful for a variety of applications: medical diagnosis (Saidi et al., 2018), defense against terrorist threats (Konstantynovski et al., 2018), agriculture (Sabir et al., 2014), and food and beverages quality (Miller et al., 2014). Finally, adjusting the size and shape of MO nanostructures permits to tune their sensing parameters, owed to their structure-dependent properties (Tonezzer and Iannotta, 2014). Unfortunately, these materials show two weak points: high working temperature and poor selectivity. In order to reduce the MO sensor working temperature, many groups are focusing on decorating it with catalyst. Typical catalysts for SnO₂ gas sensors are noble metals such as Pt, Ag, Au, and Pd that increase the sensors response at the same temperature (Iftekhar Uddin et al., 2015; Zhou et al., 2018). This method is effective, but its high cost limits its application.

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Selectivity, on the other hand, can be achieved combining a set of these sensors in an electronic nose (Hines et al., 1999; Lee et al., 2002; Tai et al., 2004; Gulbag and Temurtas, 2006; Wolfrum et al., 2006; Cho et al., 2008, 2012; Marco and Gutiérrez-Galvez, 2012; Zhao et al., 2016; Chen et al., 2017; Jiang et al., 2017; Moon et al., 2018; Zhang and Gao, 2019), which however is more cumbersome, complex and expensive. Herein we overcome these problems using carbon modified tin oxide nanowires (Kim et al., 2011, Koo et al., 2017, Wang et al., 2019) and operating them in a temperature gradient. This approach should contain costs much lower than those of an electronic nose, using several different materials.

The idea (a virtual sensor array induced by a thermal gradient) is indeed in between the simple MO resistive sensor and the electronic nose, summarizing the best properties of both (Tonezzer et al., 2018, 2019). Good results can be achieved also with a single nanostructure (Tonezzer, 2019), but that setup is harder to obtain and difficult to replicate for practical purpose out of the laboratory. Using carbon modified SnO₂ nanowires as an active material, we could decrease the working temperature range down to 150–270°C. Combining five responses, the nanosensor is able to perfectly classify the six target gases (acetone, ammonia, CO, ethanol, hydrogen, and toluene). It also estimates the gas concentration of each gas with a good average error (36%). This performance is not as good as that of electronic noses but comes from one tiny single material nanosensor that can be easily integrated into distributed networks, mobiles, and wearable electronics.

MATERIALS AND METHODS

Synthesis of Nanowires

The tin oxide-carbon nanostructures were grown by chemical vapor deposition (CVD) in a horizontal quartz tube positioned inside a Lindberg Blue M furnace. The tin oxide evaporation source (an alumina boat filled with SnO powder) was put at the center of the furnace, where the temperature has its maximum. A Si/SiO₂ substrate, deposited with a very thin film of gold catalyst (3–5 nm) was placed at 1 cm from the alumina source.

The quartz tube was pumped down to 80 Pa, and purged with high purity (99.999%) argon. The pump-purge step was cycled three times, and then the tube was pumped down to its limit pressure. The temperature was raised from 25 to 800° C at a rate of 25° C per min. After 5 min at 800° C, an oxygen flow of 0.5 standard cubic centimeters (sccm) was inserted into the tube. After 20 min, 1 sccm of acetylene was added to the process for 10 min, and then the equipment was switched off and cooled down naturally.

Material Characterization

The film grown by CVD was investigated by X-ray diffraction (XRD) using a Philips Xpert Pro working with CuK α radiation at 40 kV. The morphology of the nanostructures was studied by secondary electron microscopy (SEM) with a Hitachi S-4800. Transmission electron microscopy (TEM) was accomplished with a JEM-100CX operated at 90 kV.

Fabrication of the Sensor

Small drops of silver paste were dropped on the nanostructured film in order to get electrical contacts. The resistive sensor is then measured with two micromanipulators in order to measure the resistance of the C-SnO₂ nanostructures as the surrounding atmosphere changes.

Gas Sensors Measurements

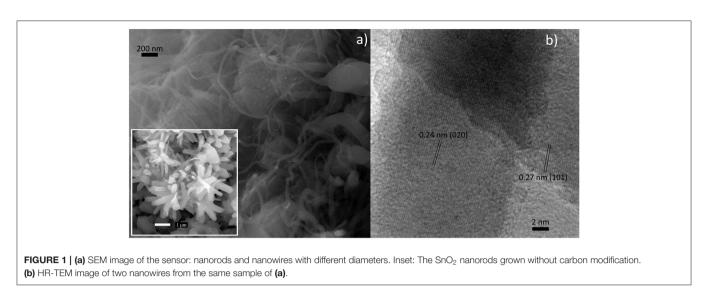
The resistive gas sensor was measured in a home-built system. The apparatus includes measuring chamber, sensor holder with integrated heater, four micromanipulators, mass flow controllers connected to high purity gas bottles, and Keithley 2410 multimeter connected to a data acquisition system (LabView, National Instruments).

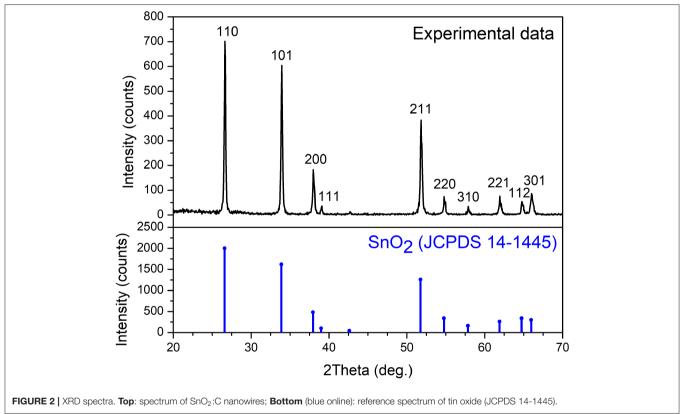
First, the device was kept at 500°C in N₂ for 3 h while biased at 1 V in order to improve its base resistance and the stability of the nanostructures. This treatment reduces the drift of the sensor response during the measurements (Tischner et al., 2008). A good linear relation of the I-V curves was found, proving a good ohmic contact between the nanostructures and the silver paste. The device was operated under a continuous voltage of 1 V in the temperature range of 150-270°C. At different times, six different gases (acetone, ammonia, CO, ethanol, hydrogen, and toluene) were inserted into the measuring chamber, adjusting their concentration through mass flow controllers. The concentration values were the same for all the gases: 1, 5, 10, 20, and 50 parts per million (ppm). The total gas flow (target gas + dry air) was kept constant at 400 sccm. Along this paper, the sensor response S is defined as $S = R_{gas}/R_{air}$, where R_{gas} and R_{air} are the resistance of the sensor in presence of the target gas or in dry air, respectively. This choice was made because all the target gases were reducing. Selectivity to a target gas A toward any interfering gas B is traditionally defined as the ratio of the sensor response to gas A to the response to gas B (Kalantar-zadeh, 2013). The selectivity of the sensor is defined as the ratio of its best response to its second-best response.

Machine Learning Algorithms

Each measurement set (the five response values at 150, 180, 210, 240, and 270° C) relative to a gas and its concentration, is used as a five-dimensional point, fed to classifiers and then to the support vector regressor that estimates gas concentration. Train and test datasets were composed by 10 and 5 points for each gas, respectively. The classifiers use the label "gas" given together with the measurements in the train set and return a "gas" label for the new measures in the test set, classifying the new points. After the classification, the dataset was split in sub-datasets, each relative to a classified gas, and fed to a support vector regressor with linear kernel using R software. The regressor gave an estimate gas concentration that was compared with the true value in order to

calculate its RMS relative error as RMSE = $\sqrt{\frac{\sum_{i=1}^{N} \left(\frac{E_i - C_i}{C_i}\right)^2}{N}}$, where *N* is the number of data in the sub-dataset and *C_i* and *E_i* are the gas concentration and gas estimate, respectively.





RESULTS AND DISCUSSION

Nanowires Characterization

The morphology of the C-SnO₂ nanowires has been investigated through secondary electron microscopy. A typical SEM image of the nanostructures is given in **Figure 1a**. As can be seen, there are worm-like structures with different size: nanorods with diameters around 150–200 nm and thinner nanowires with diameters down to 20–40 nm. This is different from the case of pure SnO₂ nanowires, shown in the inset of

Figure 1a, which are similar for the large nanowires (diameters around 150-300 nm), but lack completely the smallest worm-like nanowires. We hypothesize that the different shape of the small nanostructures may derive from the mismatch between the SnO₂ crystal lattices due to the presence of carbon. The effect of crystalline defects is more intense for thinner nanowires, which are therefore more tortuous. **Figure 1b** shows a high-resolution TEM image of two nanowires from the same sample. It can be seen that the nanostructures are smooth and monocrystalline. Two interplanar spacings are visible in

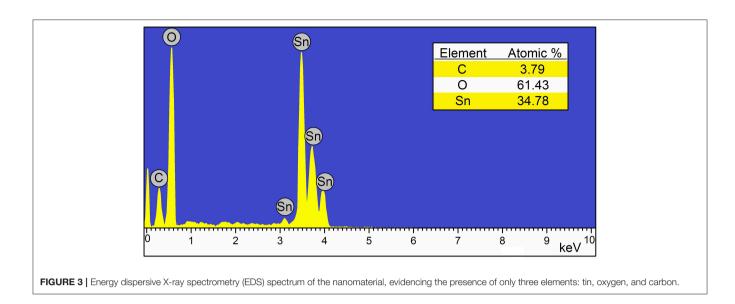


Figure 1b: one of 0.24 nm which corresponds to the (020) planes, and one of 0.27, corresponding to the (101) planes of the tin dioxide.

The structure of the nanostructures was investigated by XRD, and the results are shown in **Figure 2**.

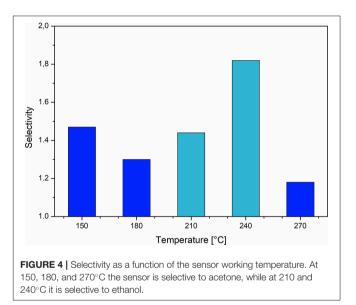
All the diffraction peaks in **Figure 2** could be indexed to the tetragonal phase of tin oxide, with lattice parameters of a = b = 4.742 Å and c = 3.186 Å, which is well in agreement with the reference (JCPDS no. 14-1445). No other peaks are present, confirming that the carbon does not crystallize in nanoparticles, nor amasses in amorphous phase.

Unfortunately, TEM and XRD don't show any trace of carbon. Up to now, we can only hypothesize its presence due to the morphology of the nanowires. For this reason, we have performed compositional characterization, and the EDS spectrum is shown in **Figure 3**.

As can be seen, the presence of carbon is confirmed by energy dispersive X-ray spectrometry. It's percentage is a bit lower than 4%, while the stoichiometry of SnO_2 is a bit low in oxygen, probably due to the surface defects.

Response and Traditional Selectivity

Since the basis of our system is a resistive sensor, the first step is obviously to collect a dynamic resistance from it. From this output, the sensor response can be calculated, as defined in section Gas Sensors Measurements. This is a one-dimensional signal, and therefore intrinsically non-selective. All the target gases (acetone, ammonia, carbon monoxide, ethanol, hydrogen, and toluene) were tested at the same concentrations (1, 5, 10, 20, and 50 ppm) in order to facilitate the comparison. The response to various gases has been calculated and compared, showing that the nanosensor is not specific for any gas. The average selectivity of the C-SnO₂ sensors (averaged on the different concentrations) is 1.47, 1.30, 1.44, 1.82, and 1.18 at increasing working temperatures. At all the temperatures, the highest responses are found for acetone and ethanol, while the other gases who lower response values. It is obvious that, with



the traditional definition, the present sensor is poorly selective, only for two gases. The selectivity as a function of the working temperature is reported in **Figure 4**. The bar color reflects the gas toward which the device is selective at that temperature (blue is acetone, cyan is ethanol).

Exploiting different working temperatures, we could get a sensor that is selective to two different gases (Tonezzer et al., 2016), but here the selectivity is too low and does not provide a real discrimination among test gases. Therefore, we use machine learning techniques in order to give the system a way to distinguish the gases by itself.

From Dynamic Resistance to Thermal Response: the Basis for the System Working

The smart sensor working method is summarized in Figure 5 using acetone as an example. The first step is the dynamic

resistance of the C-SnO₂ nanowires, measured at the various temperatures. As can be seen in the upper plots, the device resistance decreases abruptly when acetone is injected into the system and returns to the initial value when the gas is replaced with air.

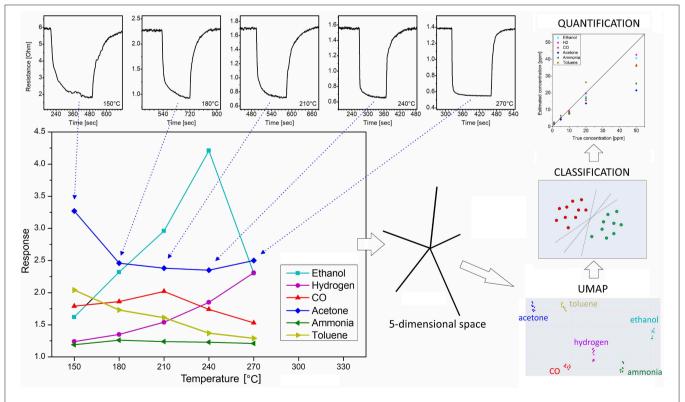
This means that the carbon addition does not change the conduction behavior of SnO_2 materials, which is an n-type semiconductor, very sensitive to its surroundings (Tsuda et al., 2000). When the sensor is taken out of the furnace and exposed to air, oxygen is adsorbed on its surface in the form of O⁻ and O²⁻, draining electrons from the nanowires and decreasing the conductivity. This is its basic state. When the molecules of a reducing gas like acetone, are flowed onto the sensor's nanomaterial, they react with the adsorbed oxygen on the surface, releasing electrons back to the nanowires. This increases the electrons density and decreases the sensor resistance.

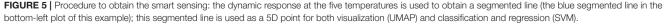
As the acetone example in the top part of **Figure 5** shows, both response and recovery arise very sharply and then reduce their slope while the system reaches its saturation. When the acetone injection ends and is replaced by air again, the resistance recuperates its original value with negligible drift. This behavior is valid for all tested gases.

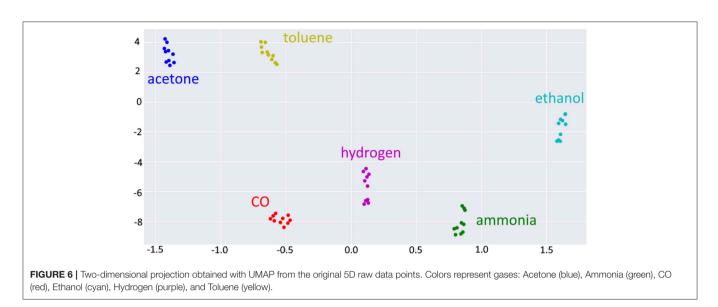
The sensor responses calculated from the transient resistance at each temperature, are plotted as a function of the working temperature, as show in the bottom-left part of **Figure 5**. As can be seen in that plot, the segmented line relative to each gas is different. We should stress that the segmented lines move upwards with increasing gas concentration, but always maintaining their shape. The five values forming each segmented line are then used as a five-dimensional point, which is used by the classifiers and by support vector regressor in order to discriminate which gas is present, and its concentration.

Visual Classification With UMAP

A first step, using the 5D points just obtained, is the classification of each measurement, in order to understand to which target gas it belongs. Machine learning models can be divided into treebased models, linear models, neural networks, non-parametric models and ensembles. Models in the same category tend to perform similarly for the same task. The choice of a model still is heavily based on trial and error, and, for that reason, models of each of those classes were chosen. When working in classification tasks it is important to select a features space that represents the data, which were accomplished by the sensor data, which is high dimensional. To better inspect the algorithm and to use only relevant features it is common to introduce a dimensionality reduction technique and project the data onto a plane (the screen or the paper). In our case, we shrink the 5D space down to 2D using Uniform Manifold Approximation and Projection for dimension reduction (UMAP) (McInnes et al., 2018). Dimension reduction is indeed important because it allows both visualizing and pre-processing data for machine learning. UMAP is a very novel and powerful technique, very quick and strong. It finds a projection that closely approximates the conditions of the







original space, trying to preserve the global and local structures and to keep interpretability of data. The UMAP projection can be seen in **Figure 6**.

It is clear from **Figure 6** that the points belonging to different gases are well-separated and distinguishable. Unfortunately, this is not enough: dimension-reduction techniques only allow better visualization, but are not classification techniques. In other words, the eyes and the brain of the reader allow him to classify the different gases in **Figure 6**, but the sensor still doesn't know anything. For this reason, we have implemented several classification methods in order to test the classification performance of our system.

Classification With Different Methods

After the UMAP reduction, in order to better evaluate the performance our system, we have used seven different methods to classify the response data: Random Forest, SVM, Ada Boost, Bagging (KNN), Extra Trees, Decision Trees, and MLP (see **Supplementary Material**). We must here underline that, in order to avoid overfitting (due to the small number of data), the Stratified K-fold method was used to validate the data. This method consists of splitting the data into k random splits while keeping each class in the split proportional to its true proportion in the whole dataset. The model is trained with k-1 splits and validated on the missing split. The process is repeated k times until all data are used for validation.

To train an ensemble of classifiers there are two methods that stand out, the process of bagging and boosting. Bagging consists of training each classifier with a random sample from the data, and train each model independently. Boosting consists in training the models sequentially. Each model is trained to try to minimize the errors from the previous models and it does so by training the following model with a sample of the data that has a greater percentage of the class that was misclassified by the previous models.

Support vector machines (SVM) are supervised learning models that work by drawing a hyperplane in the features space

of the data to maximize the separation of classes. Support vector machines are very popular when dealing with small datasets and should be one of the first models to be considered when dealing with linearly separable data (Haykin, 2009).

Multilayer perceptrons (MLP) are neural networks composed by an input layer followed by sequential hidden layers before the output layer. MLPs are universal function approximators dealing very well with non-linear data and have been very promising in the deep learning community (Haykin, 2009).

Decision Trees build a binary decision tree where each node tests a feature splitting the data into two paths. A classification is made by a path from the root node to the leaf node. Treebased models had a lot of popularity before the advent of deep learning and still one of the best performant models in machine learning competitions. The models Random Forest, AdaBoost, and Extra trees are ensembles derived from the Decision Tree and were also tested as those variants are more widely used and avoid overfitting to the data (Sheppard, 2017).

Random forests work by creating several decision trees each of which are trained with a random subset of the data by the boosting algorithm. The classification is done by taking the mode of the classes produced by each tree. The AdaBoost works similarly to the random forest but it restricts the decision trees by only allowing shallow trees and trains the model by the boosting algorithm. Extra trees are also similar to the random forest but, when training a random forest the trees try to find for each node the best possible split for the binary tree. Extra trees pick a value a random and use it to build the split, this leads to more diversified trees (Sheppard, 2017).

The K-nearest neighbors algorithm (KNN) is a type of nonparametric model which classifies the data by looking at the k closest points on the feature space and classifying it according to the mode of their classes. KNN is a very common algorithm, especially when dealing with small datasets (Duda et al., 2003).

All methods used were set with the default parameters from the library sklearn (Pedregosa et al., 2011). Table 1 shows the main parameters used in each method.

TABLE 1 Models used to classify response data, their accuracy, and	
hyperparameters.	

Model	Accuracy [%]	Hyperparameters
Random Forest	97	Number of estimators: 10 Criterion: Gini index
SVM	98	Penalty: L2
		Loss: Squared hinge
Ada Boost	70	Number of estimators: 50 Algorithm: SAMME.R
Bagging (KNN)	100	Number of estimators: 10 Max samples: 1.0 Max features: 1.0 Bootstrap: False
Extra trees	100	Number of estimators: 10 Criterion: Gini index Bootstrap: False
Decision trees	97	Criterion: Gini index
MLP	100	Hidden layers sizes: 100 Activation: relu Solver: adam

The performance of the seven methods is evaluated through their accuracy, reported in **Table 1**.

As can be seen from **Table 1**, all the methods (but Ada Boost) behave well on the response data, giving an accuracy from 97 to 100%. This means that the sensor based on SnO_2 :C nanomaterial gives very good raw output, suitable to distinguish different gases. A wise choice of the classification method allows us to rely on a perfect classification.

Quantitative Prediction

As can **Figure 5** shows, the points related to the various gases are in well-separated and distinct clouds. This is just a first step because a gas sensor is expected to evaluate also the concentration of that gas, even at low concentrations like in our case (few parts per million). For this reason, we used a least squares support vector machine (Shao et al., 2018) in order to estimate each gas concentration. To do this, we have split the data sets into smaller sets, one for each gas (we can do this because the classification was perfect). Each train sub-dataset was used to train the regressor, while the test sub-dataset was used to check the performance of our sensor toward that specific gas. The sensor estimates are then compared to the real concentration for that measurement. The average percentage error is calculated on each sub-dataset in order to evaluate the performance of the system for that target gas. These values are given in **Table 2**.

The average percentage errors shown in **Table 2** are quite homogeneous, with CO having the lowest value. Even if these values look high, we must underline that being percentage errors, they estimate the order of magnitude of the concentration very well. We must also highlight that the measured concentrations are quite low (1 ppm at minimum), well-below the exposure limits. Therefore, this error combined with the perfect classification obtained in the previous step is TABLE 2 | Average percentage error of the nanosensor to different gases.

Gas	Average % error	
Acetone	38.7	
Ammonia	36.5	
СО	24.3	
Ethanol	41.8	
Hydrogen	33.5	
Toluene	40.9	

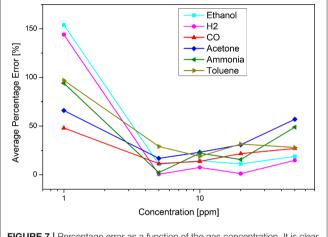


FIGURE 7 | Percentage error as a function of the gas concentration. It is clear that all gases follow a similar trend, with higher error at the extremities of the concentration range.

more than adequate to warn users of a possible danger due to the presence of gas. In order to better understand the source of the error, we analyzed the error as a function of the actual gas concentration, as shown in **Figure 7**.

Since **Figure** 7 shows a percentage error, one could expect a more or less constant value, but this is not the case. As can be seen, the error is minimal within the range, and greater at the ends. This effect is probably because the system has been trained on the 1–50 ppm range, and therefore loses accuracy toward the ends of this range. Furthermore, we can see that the error is not symmetrical, but is higher at lower concentrations. We must consider that 1 ppm is a rather low concentration, close to the limit of detection of the sensor itself, and this certainly negatively influences its error.

We want to point out that this is a transversal method that works regardless of the measured gases, and therefore can be applied in many different contexts.

CONCLUSIONS

Carbon modified SnO₂ nanowires were used as active material for a resistive gas sensor. Measuring the response at 5 different working temperatures (150–270°C) and using machine learning techniques, the system was able to distinguish all the tested gases (acetone, ammonia, carbon monoxide, ethanol, hydrogen, and toluene) with a perfect classification (100%). The nanosensor is also able to estimate the gas concentration with a good average error (24–41%, depending on the gas) at low concentrations (1–50 ppm), proving to be useful to detect dangerous concentrations of different gases.

DATA AVAILABILITY STATEMENT

The datasets generated for this study are available on request to the corresponding author.

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AUTHOR CONTRIBUTIONS

All authors listed have made a substantial, direct and intellectual contribution to the work, and approved it for publication.

SUPPLEMENTARY MATERIAL

The Supplementary Material for this article can be found online at: https://www.frontiersin.org/articles/10.3389/fmats. 2019.00277/full#supplementary-material

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Conflict of Interest: The authors declare that the research was conducted in the absence of any commercial or financial relationships that could be construed as a potential conflict of interest.

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